



**Polypropylene**  
**BC545MO**  
 Polypropylene Copolymer

**Description**

**BC545MO** is a low-blush polypropylene heterophasic copolymer. This grade features high impact strength, high thermal stability and very good processability. As all polypropylenes, this grade shows excellent stress-cracking and chemical resistances. This grade is characterized by combination of high stiffness, very high impact strength, low stress whitening and good electrical properties.

This grade is mildly nucleated to maximize the stiffness-impact balance. The additive formulation provides long-term heat stability. Its very good organoleptic properties allows this grade to be used with any masterbatch without discoloring problems.

**Applications**

Suitcases  
 Battery cases  
 Crates and boxes

Technical parts  
 Communication cables (UL 444)

**Special Features**

Good processability  
 Good melt stability  
 Very good stress crack resistance  
 Very good chemical resistance

High stiffness  
 High impact strength  
 Good conductor adhesion  
 Dielectric properties

**Physical Properties**

Property	Typical Value	Test Method
Density	908 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	3,5 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	1.200 MPa	ISO 178
Tensile Strength (50 mm/min)	25 MPa	ISO 527-2
Heat Deflection Temperature B (0,45 MPa) <sup>1</sup>	90 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	12 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	6 kJ/m <sup>2</sup>	ISO 179/1eA

<sup>1</sup> Measured on injection moulded specimens acc. to ISO 1873-2

Values determined on standard injection moulded specimens conditioned at 23°C and 50% relative humidity after at least 96 hours storage time.

**Processing Techniques**

This product is easy to process with standard injection moulding machines.

Following moulding parameters should be used as guidelines:

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 Research Center Tel.+188 1699 6168





# Polypropylene BC545MO

Feeding temperature	40 - 80 °C
Mass temperature	230 - 260 °C
Holding pressure	30 - 60 bar
Back pressure	Low to medium
Mould temperature	30 - 50 °C
Conductor protecting	120 - 150 °C
Cooling water	25 - 40 °C
Screw speed	Low to medium
Flow front speed	100 - 200 m/min

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

## Storage

**BC545MO** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

## Recycling

The products are suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Regional Availability

Europe

For information on regional availability please contact Borealis Sales Representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"

Recovery and disposal of polyolefins

Information on emissions from processing and fires

Statement on compliance to food contact regulations

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**Disclaimer**

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